

Drill Size Chart

Drill size	Diameter (in)	Diameter (mm)	Drill size	Diameter (in)	Diameter (mm)	Drill size	Diameter (in)	Diameter (mm)
#107	0.0019	0.0483	#69	0.0292	0.7417	#42	0.0935	2.3749
0.05 mm	0.002	0.05	#68	0.031	0.7874	3/32 in	0.0938	2.3813
#106	0.0023	0.0584	1/32 in	0.0313	0.7938	2.4 mm	0.0945	2.4
#105	0.0027	0.0686	0.8 mm	0.0315	0.8	#41	0.096	2.4384
#104	0.0031	0.0787	#67	0.032	0.8128	#40	0.098	2.4892
#103	0.0035	0.0889	#66	0.033	0.8382	2.5 mm	0.0984	2.5
#102	0.0039	0.0991	#65	0.035	0.889	#39	0.0995	2.5273
0.1 mm	0.0039	0.1	0.9 mm	0.0354	0.9	#38	0.1015	2.5781
#101	0.0043	0.1092	#64	0.036	0.9144	2.6 mm	0.1024	2.6
#100	0.0047	0.1194	#63	0.037	0.9398	#37	0.104	2.6416
#99	0.0051	0.1295	#62	0.038	0.9652	2.7 mm	0.1063	2.7
#98	0.0055	0.1397	#61	0.039	0.9906	#36	0.1065	2.7051
#97	0.0059	0.1499	1 mm	0.0394	1	7/64 in	0.1094	2.7781
#96	0.0063	0.16	#60	0.04	1.016	#35	0.11	2.794
#95	0.0067	0.1702	#59	0.041	1.0414	2.8 mm	0.1102	2.8
#94	0.0071	0.1803	#58	0.042	1.0668	#34	0.111	2.8194
#93	0.0075	0.1905	#57	0.043	1.0922	#33	0.113	2.8702
0.2 mm	0.0079	0.2	1.1 mm	0.0433	1.1	2.9 mm	0.1142	2.9
#92	0.0079	0.2007	#56	0.0465	1.1811	#32	0.116	2.9464
#91	0.0083	0.2108	3/64 in	0.0469	1.1906	3 mm	0.1181	3
#90	0.0087	0.221	1.2 mm	0.0472	1.2	#31	0.12	3.048
#89	0.0091	0.2311	1.3 mm	0.0512	1.3	3.1 mm	0.1221	3.1
#88	0.0095	0.2413	#55	0.052	1.3208	1/8 in	0.125	3.175
#87	0.01	0.254	#54	0.055	1.397	3.2 mm	0.126	3.2
#86	0.0105	0.2667	1.4 mm	0.0551	1.4	#30	0.1285	3.2639
#85	0.011	0.2794	1.5 mm	0.0591	1.5	3.3 mm	0.1299	3.3
#84	0.0115	0.2921	#53	0.0595	1.5113	3.4 mm	0.1339	3.4
0.3 mm	0.0118	0.3	1/16 in	0.0625	1.5875	#29	0.136	3.4544
#83	0.012	0.3048	1.6 mm	0.063	1.6	3.5 mm	0.1378	3.5
#82	0.0125	0.3175	#52	0.0635	1.6129	#28	0.1405	3.5687
#81	0.013	0.3302	1.7 mm	0.0669	1.7	9/64 in	0.1406	3.5719
#80	0.0135	0.3429	#51	0.067	1.7018	3.6 mm	0.1417	3.6
#79	0.0145	0.368	#50	0.07	1.778	#27	0.144	3.6576
1/64 in	0.0156	0.3969	1.8 mm	0.0709	1.8	3.7 mm	0.1457	3.7
0.4 mm	0.0158	0.4	#49	0.073	1.8542	#26	0.147	3.7338
#78	0.016	0.4064	1.9 mm	0.0748	1.9	#25	0.1495	3.7973
#77	0.018	0.4572	#48	0.076	1.9304	3.8 mm	0.1496	3.8
0.5 mm	0.0197	0.5	5/64 in	0.0781	1.9844	#24	0.152	3.8608
#76	0.02	0.508	#47	0.0785	1.9939	3.9 mm	0.1535	3.9
#75	0.021	0.5334	2 mm	0.0787	2	#23	0.154	3.9116
#74	0.0225	0.5715	#46	0.081	2.0574	5/32 in	0.1563	3.9688
0.6 mm	0.0236	0.6	#45	0.082	2.0828	#22	0.157	3.9878
#73	0.024	0.6096	2.1 mm	0.0827	2.1	4 mm	0.1575	4
#72	0.025	0.635	#44	0.086	2.1844	#21	0.159	4.0386
#71	0.026	0.6604	2.2 mm	0.0866	2.2	#20	0.161	4.0894
0.7 mm	0.0276	0.7	#43	0.089	2.2606	4.1 mm	0.1614	4.1
#70	0.028	0.7112	2.3 mm	0.0906	2.3	4.2 mm	0.1654	4.2

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#19	0.166	4.2164	D	0.246	6.2484	8.8 mm	0.3465	8.8
4.3 mm	0.1693	4.3	6.3 mm	0.248	6.3	S	0.348	8.8392
#18	0.1695	4.3053	1/4 in	0.25	6.35	8.9 mm	0.3504	8.9
11/64 in	0.1719	4.3656	E	0.25	6.35	9 mm	0.3543	9
#17	0.173	4.3942	6.4 mm	0.252	6.4	T	0.358	9.0932
4.4 mm	0.1732	4.4	6.5 mm	0.2559	6.5	9.1 mm	0.3583	9.1
#16	0.177	4.4958	F	0.257	6.5278	23/64 in	0.3594	9.1281
4.5 mm	0.1772	4.5	6.6 mm	0.2598	6.6	9.2 mm	0.3622	9.2
#15	0.18	4.572	G	0.261	6.6294	9.3 mm	0.3661	9.3
4.6 mm	0.1811	4.6	6.7 mm	0.2638	6.7	U	0.368	9.3472
#14	0.182	4.6228	17/64 in	0.2656	6.7469	9.4 mm	0.3701	9.4
#13	0.185	4.699	H	0.266	6.7564	9.5 mm	0.374	9.5
4.7 mm	0.185	4.7	6.8 mm	0.2677	6.8	3/8 in	0.375	9.525
3/16 in	0.1875	4.7625	6.9 mm	0.2717	6.9	V	0.377	9.5758
4.8 mm	0.189	4.8	I	0.272	6.9088	9.6 mm	0.378	9.6
#12	0.189	4.8006	7 mm	0.2756	7	9.7 mm	0.3819	9.7
#11	0.191	4.8514	J	0.277	7.0358	9.8 mm	0.3858	9.8
4.9 mm	0.1929	4.9	7.1 mm	0.2795	7.1	W	0.386	9.8044
#10	0.1935	4.9149	K	0.281	7.1374	9.9 mm	0.3898	9.9
#9	0.196	4.9784	9/32 in	0.2813	7.1438	25/64 in	0.3906	9.9219
5 mm	0.1969	5	7.2 mm	0.2835	7.2	10 mm	0.3937	10
#8	0.199	5.0546	7.3 mm	0.2874	7.3	X	0.397	10.0838
5.1 mm	0.2008	5.1	L	0.29	7.366	Y	0.404	10.2616
#7	0.201	5.1054	7.4 mm	0.2913	7.4	13/32 in	0.4063	10.3188
13/64 in	0.2031	5.1594	M	0.295	7.493	Z	0.413	10.4902
#6	0.204	5.1816	7.5 mm	0.2953	7.5	10.5 mm	0.4134	10.5
5.2 mm	0.2047	5.2	19/64 in	0.2969	7.5406	27/64 in	0.4219	10.7156
#5	0.2055	5.2197	7.6 mm	0.2992	7.6	11 mm	0.4331	11
5.3 mm	0.2087	5.3	N	0.302	7.6708	7/16 in	0.4375	11.1125
#4	0.209	5.3086	7.7 mm	0.3032	7.7	11.5 mm	0.4528	11.5
5.4 mm	0.2126	5.4	7.8 mm	0.3071	7.8	29/64 in	0.4531	11.5094
#3	0.213	5.4102	7.9 mm	0.311	7.9	15/32 in	0.4688	11.9063
5.5 mm	0.2165	5.5	5/16 in	0.3125	7.9375	12 mm	0.4724	12
7/32 in	0.2188	5.5563	8 mm	0.315	8	31/64 in	0.4844	12.3031
5.6 mm	0.2205	5.6	O	0.316	8.0264	12.5 mm	0.4921	12.5
#2	0.221	5.6134	8.1 mm	0.3189	8.1	1/2 in	0.5	12.7
5.7 mm	0.2244	5.7	8.2 mm	0.3228	8.2	13 mm	0.5118	13
#1	0.228	5.7912	P	0.323	8.2042	33/64 in	0.5156	13.0969
5.8 mm	0.2284	5.8	8.3 mm	0.3268	8.3	17/32 in	0.5313	13.4938
5.9 mm	0.2323	5.9	21/64 in	0.3281	8.3344	13.5 mm	0.5315	13.5
A	0.234	5.9436	8.4 mm	0.3307	8.4	35/64 in	0.5469	13.8906
15/64 in	0.2344	5.9531	Q	0.332	8.4328	14 mm	0.5512	14
6 mm	0.2362	6	8.5 mm	0.3347	8.5	9/16 in	0.5625	14.2875
B	0.238	6.0452	8.6 mm	0.3386	8.6	14.5 mm	0.5709	14.5
6.1 mm	0.2402	6.1	R	0.339	8.6106	37/64 in	0.5781	14.6844
C	0.242	6.1468	8.7 mm	0.3425	8.7	15 mm	0.5906	15
6.2 mm	0.2441	6.2	11/32 in	0.3438	8.7313	19/32 in	0.5938	15.0813

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8.8 mm	0.3465	8.8	39/64 in	0.6094	15.4781	1 1/64 in	1.0156	25.7969
S	0.348	8.8392	15.5 mm	0.6102	15.5	26 mm	1.0236	26
8.9 mm	0.3504	8.9	5/8 in	0.625	15.875	1 1/32 in	1.0313	26.1938
9 mm	0.3543	9	16 mm	0.6299	16	26.5 mm	1.0433	26.5
T	0.358	9.0932	41/64 in	0.6406	16.2719	1 3/64 in	1.0469	26.5906
9.1 mm	0.3583	9.1	16.5 mm	0.6496	16.5	1 1/16 in	1.0625	26.9875
23/64 in	0.3594	9.1281	17 mm	0.6693	17	27 mm	1.063	27
9.2 mm	0.3622	9.2	43/64 in	0.6719	17.0656	1 5/64 in	1.0781	27.3844
9.3 mm	0.3661	9.3	11/16 in	0.6875	17.4625	27.5 mm	1.0827	27.5
U	0.368	9.3472	17.5 mm	0.689	17.5	1 3/32 in	1.0938	27.7813
9.4 mm	0.3701	9.4	45/64 in	0.7031	17.8594	28 mm	1.1024	28
9.5 mm	0.374	9.5	18 mm	0.7087	18	1 7/64 in	1.1094	28.1781
3/8 in	0.375	9.525	23/32 in	0.7188	18.2563	28.5 mm	1.1221	28.5
V	0.377	9.5758	18.5 mm	0.7284	18.5	1 1/8 in	1.125	28.575
9.6 mm	0.378	9.6	47/64 in	0.7344	18.6531	1 9/64 in	1.1406	28.9719
9.7 mm	0.3819	9.7	19 mm	0.748	19	29 mm	1.1417	29
9.8 mm	0.3858	9.8	3/4 in	0.75	19.05	1 5/32 in	1.1563	29.3688
W	0.386	9.8044	49/64 in	0.7656	19.4469	29.5 mm	1.1614	29.5
9.9 mm	0.3898	9.9	19.5 mm	0.7677	19.5	1 11/64 in	1.1719	29.7656
25/64 in	0.3906	9.9219	25/32 in	0.7813	19.8438	30 mm	1.1811	30
10 mm	0.3937	10	20 mm	0.7874	20	1 3/16 in	1.1875	30.1625
X	0.397	10.0838	51/64 in	0.7969	20.2406	30.5 mm	1.2008	30.5
Y	0.404	10.2616	20.5 mm	0.8071	20.5	1 13/64 in	1.2031	30.5594
13/32 in	0.4063	10.3188	13/16 in	0.8125	20.6375	1 7/32 in	1.2188	30.9563
Z	0.413	10.4902	21 mm	0.8268	21	31 mm	1.2205	31
10.5 mm	0.4134	10.5	53/64 in	0.8281	21.0344	1 15/64 in	1.2344	31.3531
27/64 in	0.4219	10.7156	27/32 in	0.8438	21.4313	31.5 mm	1.2402	31.5
11 mm	0.4331	11	21.5 mm	0.8465	21.5	1 1/4 in	1.25	31.75
7/16 in	0.4375	11.1125	55/64 in	0.8594	21.8281	32 mm	1.2598	32
11.5 mm	0.4528	11.5	22 mm	0.8661	22	1 17/64 in	1.2656	32.1469
29/64 in	0.4531	11.5094	7/8 in	0.875	22.225	32.5 mm	1.2795	32.5
15/32 in	0.4688	11.9063	22.5 mm	0.8858	22.5	1 9/32 in	1.2813	32.5438
12 mm	0.4724	12	57/64 in	0.8906	22.6219	1 19/64 in	1.2969	32.9406
31/64 in	0.4844	12.3031	23 mm	0.9055	23	33 mm	1.2992	33
12.5 mm	0.4921	12.5	29/32 in	0.9063	23.0188	1 5/16 in	1.3125	33.3375
1/2 in	0.5	12.7	21/23 in	0.913	23.1913	33.5 mm	1.3189	33.5
13 mm	0.5118	13	59/64 in	0.9219	23.4156	1 21/64 in	1.3281	33.7344
33/64 in	0.5156	13.0969	23.5 mm	0.9252	23.5	34 mm	1.3386	34
17/32 in	0.5313	13.4938	15/16 in	0.9375	23.8125	1 11/32 in	1.3438	34.1313
13.5 mm	0.5315	13.5	24 mm	0.9449	24	34.5 mm	1.3583	34.5
35/64 in	0.5469	13.8906	61/64 in	0.9531	24.2094	1 23/64 in	1.3594	34.5281
14 mm	0.5512	14	24.5 mm	0.9646	24.5	1 3/8 in	1.375	34.925
9/16 in	0.5625	14.2875	31/32 in	0.9688	24.6063	35 mm	1.378	35
14.5 mm	0.5709	14.5	25 mm	0.9843	25	1 25/64 in	1.3906	35.3219
37/64 in	0.5781	14.6844	63/64 in	0.9844	25.0031	35.5 mm	1.3976	35.5
15 mm	0.5906	15	1 in	1	25.4	1 13/32 in	1.4063	35.7188
19/32 in	0.5938	15.0813	25.5 mm	1.0039	25.5	36 mm	1.4173	36

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1 27/64 in	1.4219	36.1156
36.5 mm	1.437	36.5
1 7/16 in	1.4375	36.5125
1 29/64 in	1.4531	36.9094
37 mm	1.4567	37
1 15/32 in	1.4688	37.3063
37.5 mm	1.4764	37.5
1 31/64 in	1.4844	37.7031
38 mm	1.4961	38
1 1/2 in	1.5	38.1