

Metric

UNC

NS Taps

Number Size Taps

Tap Size	Drill Size	Tap Size	Drill Size	Tap Size	Drill Size	Tap Size	Drill Size
M1.6 x 0.35	1.25mm	1/4-20NC	#8	5/32-32NS	1/8	0-80	3/64
M2 x 0.4	1/16	5/16-18NC	F	5/32-36NS	#30	1-64	#53
M2.5 x 0.45	2.05mm	3/8-16NC	5/16	3/16-24NS	#26	1-72	#53
M3 x 0.5	#40	7/16-14NC	U	3/16-32NS	#22	2-56	#51
M3 x 0.6	2.5mm	1/2-13NC	27/64	7/32-24NS	#16	2-64	#50
M3.5 x 0.6	#33	9/16-12NC	31/64	7/32-32NS	#12	3-48	5/64
M4 x 0.7	3.3mm	5/8-11NC	14mm	1/4-32NS	7/32	3-56	#46
M4 x 0.75	3.4mm	3/4-10NC	21/32	1/4-40NS	#1	4-36	#44
M5 x 0.8	4.2mm	7/8-9NC	49/64	5/16-32NS	9/32	4-40	#44
M5 x 0.9	4.2mm	1-8NC	7/8	11/16-16NS	5/8	4-48	#42
M6 x 1	5mm	1 1/8-7NC	63/64	1-14NS	15/16	5-40	#39
M6.3 x 1	5.5mm	1 1/4-7NC	1 7/64	NPT Taps		5-44	#38
M7 x 1	6.1mm	1 3/8-6NC	1 3/16	Tap Size	Drill Size	6-32	#36
M8 x 1	7.1mm	1 1/2-6NC	1 11/32	1/8-27NPT	R	6-40	#33
M8 x 1.25	6.7mm	UNF		1/4-18NPT	7/16	8-32	#29
M9 x 0.75	8.3mm	Tap Size	Drill Size	3/8-18NPT	15mm	8-36	#29
M9 x 1	8.1mm	1/4-28NF	#3	1/2-14NPT	23/32	10-24	#25
M9 x 1.25	7.9mm	5/16-24NF	I	3/4-14NPT	59/64	10-32	#21
M10 x 1	9.1mm	3/8-24NF	Q	1 x11-1/2NPT	1 5/32	12-24	#17
M10 x 1.25	8.9mm	7/16-20NF	W	1-1/4x11-1/2NPT	1 1/2	12-28	#15
M10 x 1.5	8.4mm	1/2-20NF	29/64	1-1/2x11-1/2NPT	1 47/64	14-20	#10
M11 x 1.50	9.7mm	9/16-18NF	33/64	2x 11-1/2NPT	2 7/32	14-24	#7
M12 x 1.25	10.9mm	5/8-18NF	37/64				
M12 x 1.5	10.7mm	3/4-16NF	11/16				
M12 x 1.75	13/32	7/8-14NF	13/16				
M14 x 1.25	12.8mm	1-12NF	29/32				
M14 x 1.5	12.7mm	1 1/8-12NF	1 3/64				
M14 x 2	15/32	1 1/4-12NF	1 11/64				
M16 x 1.5	14.7mm	1 3/8-12NF	1 19/64				
M16 x 2	35/64	1 1/2-12NF	1 27/64				
M18 x 1.5	16.8mm						
M18 x 2.5	15.8mm						
M20 x 2.5	42675						
M22 x 1.5	20.9mm						
M24 x 2	22.3mm						
M24 x 3	53/64						
M30 x 3.5	23437						
M36 x 4	37987						